

AVIENT SPECIALTY INKS

PRODUCT INFORMATION BULLETIN

2570 INFINITE FX NUPUFF BASE



Avient™ Specialty Inks INFINITE FX NUPUFF is specifically designed to give a raised "puff" texture effect. NuPuff is extremely durable and formulated to resist overblow.

HIGHLIGHTS

- ▶ NUPUFF BASE | 2570
- ▶ NUPUFF WHITE | 11000
- ▶ NUPUFF BLACK | 19000
- ▶ Produces elevated "puff" surface with fantastic lift
- ▶ Tintable for infinite color combinations
- ▶ Excellent adhesion to fabrics, stretch properties, and wash durability
- ▶ Formulated to resist overblow

PRINTING TIPS

- ▶ Use consistent, high-tensioned screen mesh and sharp edged squeegees for best print results. Recommended mesh counts can vary depending on particle size
- ▶ Different effects may be achieved through the use of multiple passes, flash curing, thick screen stencils and overprinting with standard and specialty inks
- ▶ In multi-color printing, flash the puff prior to overprinting
- ▶ Best results when printed directly onto fabric
- ▶ Tintable with plastisol colorants. See Pigment Loading section for suggested starting tinting percentages. Reduce the amount of white colorant in the formula as specialty base will lighten the color
- ▶ NuPuff is formulated with overblow protection so the possibility of collapse of the expanded ink is greatly reduced
- ▶ Use Infinite FX Flexipuff additive for extra rise
- ▶ If printing a large area, lightweight fabric may pucker. To alleviate puckering, print a mezzotint or dot pattern (an 80 percent solid)

COMPLIANCE

- ▶ Non-phthalate
- ▶ For individual compliance certifications and conformity statements, please visit www.avientspecialtyinks.com/services/compliance-support

PRECAUTIONS

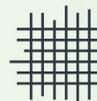
The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications

RECOMMENDED PARAMETERS



Fabric Types

100% cotton, cotton blends, some synthetics



Mesh

Count: 86-160 t/in (34-62 t/cm)
Tension: 25-35 n/cm²



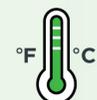
Squeegee

Durometer: 60/90/60, 60-70
Profile: Square, Sharp
Stroke: Hard flood, Medium stroke
Angle: 10-15%



Stencil

2 over 2
Off Contact: 1/16" (.2cm)
Emulsion Over Mesh: 15-20%



Flash & Cure

Flash: 220°F (105°C)
Cure: 320°F (160°C)



Pigment Loading

up to 10% Wilflex PC
up to 15% Wilflex EQ
up to 30% Wilflex MX/RIO
up to 15% Rutland C3 Boosters



Additives

N/A



Storage

65-90°F (18-32°C)
Avoid direct sunlight
Use within one year of receipt



Clean Up

Dispose unused ink responsibly.
Standard plastisol cleaners, press wash, or ink degradant



Health & Safety

Find SDS information here:
www.avient.com/resources/safety-data-sheets
or contact your local CSR



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